## **Description**

The ED series safety limit switches conform to EN 50047 and have been developed to provide a range of options including plastic cases in various sizes, a choice of snap acting, slow break/make with 2 contact configurations and a choice of actuator heads.

The ED series offers the option of rotating the head in 90° increments before installation to allow ease of mounting.

Highly limit switches can be used in other applications other than guard doors, for example on moving machine beds, crane arms, lifts, elevators, etc.

Operation of these limit switches is achieved by the sliding action of the guard or other moving object deflecting the plunger or lever. For safety applications it is important that upon actuation, the guard or other moving objects should not pass completely over the switch and allow the plunger or lever to return to its original position.

#### **Features**

- $\bullet$  Conforms to EN (TUV) standards corresponding to the CE marking
- Positive opening operation of NC (Normally Closed) contacts conforming to IEC /EN 60947-5-1
- Double insulation makes ground terminal unnecessary (Bears marking)
- Wide standard operating temperature range: -25° C to 80° C
- Full range of actuator heads and levers suitable for safety applications
- Sealing up to IP 67
- · Wide switch variations, (Snap action and slow action basic switches)
- · International conduit sizes















## **Specifications**

Standards	EN60947-5-1, UL508, EN50047, EN1088
Approvals	cULus, TUV and CE marked for all applicable directives
Positive Opening Operation	NC Contact
Utilization Category	AC15 A600
Min Current	5V, 5mA, DC
Thermal Current (Ith)	10A
Rated Insulation Voltage	600V AC
Rated Impulse withstand Volt	2500V AC
Insulation Resistance	100M $\Omega$ min. (DC 500V)
Contact Resistance	25m $Ω$ max. (Initial)
Max Switching Speed	250mm/s
Max Switching Frequency	6000 operation per hour
Enclosure Material	UL approved glass-filled polybutylene terephthalate
Roller Material	Various polymers
<b>Enclosure Protection</b>	IP 67
Operating Temperature	Min -25°C(-18°F) Max 80°C (+176°F)
Pollution Degree	3
Protection Against Electric Shock	Class II (Double Insulation)
Mech. Life Expectancy	1 x 10 <sup>7</sup> Cycles min
Electrically Life Expectancy	150,000 Cycles min
Vibration	IEC 68-2-6, 10-55Hz±1 Hz, Excursion: 0.35mm,1octave/min
Conduit Entry	Various (see Product Selection table)
Fixing	2 x M4

# **Structure Description**

#### Metal Lever Setting

Grooves which engage the lever every 18° are cut in the operation indicator disk to prevent the lever from slipping against the rotary shaft.

With roller lever models, the direction of the switch head can be varied to any of the four directions by loosening the roller lever switch screws at the four corners of the head.

#### **Contact Block**

Wide switch variations. Snap-action: 1NC/1NO

Slow-action: 1NC/1NO, 2NC,2NC/1NO,3NC

#### Conduit

Wide switch variations. PG13.5 PG11 M16 M20 1/2-14NPT

The cover, with a hinge on its lower part, can be opened by removing the screw of the cover, which ensures ease of maintenance and wiring.

# **Product Selection**

**ED**-□-□

1 2 3

#### 1.THREAD DIMENSION 2.CONTACT TYPES OF LEAD EXIT

- **1:** PG13.5(S)
- 2: 1/2NPT(C)
- 4: PG11(O)
- **5**: M16(C)
- 6: M20(O)
- 7: Connector(C)
- \*(s):standard (o):option (c): customization

#### 3.HEAD AND ACTUATOR

- 20: Roller arm type
- 21: Adjustable roller arm type (standard roller)
- 22: Adjustable roller arm type (Long arm type)
- 24: Thermoplastic end flexible rod type
- 241: Cat whisker type
- 242: Wobble stick type
- 25: Rod lever type
- 27: Adjustable roller arm type (Rubber roller)
- **271:** Two-Way Adjustable Roller Arm Type (Rubber roller)
- 31: Push plunger type
- 32: Roller plunger type
- 62: Roller lever type
- 63: One-Way roller arm lever type

## **Contact Block Form**

TYPE	CONTACT FORM	CONNECTOR PIN ARRANGEMENT	OPERATION DIAGRAMS
ED1-	1NC/1NO(Slow action) (See Note 1)	① 3 12 12 24 ② ④	Ø (n)
<b>ED-</b> □-2-□□	2NC (Slow action) (See Note 2)	① Zb ③ 11 12 12 21 22 ②	(2 4)
ED-□-3-□□	1NC/1NO(Snap action) (See Note 1)	① 3 12 24 ② ④	M12 Connector pin arrangement
<b>ED</b> -□-4-□□	2NC/1NO(Slow action)	11 2b 12 21 22 33 3 34	No Connector TYPE
ED5-	3NC (Slow action)	11	NO SOMMECTOR TIPE

1: 1NC/1NO SLOW ACTION (BBM)(S)

2: 2NC SLOW ACTION(O)

3: 1NC/1NO SNAP ACTION(C)

4: 2NC/1NO SLOW ACTION

5: 3NC SLOW ACTION

HIGHLY

## **Positive Opening Mechanism**

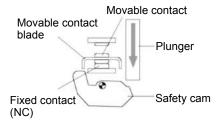
#### 1NC/1NO Contact (Snap action)

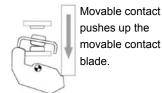
Conforms to EN60947-5-1 Positive Opening

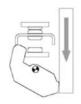
If metal deposition between mating contacts occurs on the NC contact side, they can be pulled apart by the shearing force and tensile force generated when the safety cam or plunger engages the movable contact blade. When the safety cam or plunger is moved in the direction of the black arrow the Limit Switch releases.

#### 1.When metal deposition occurs.

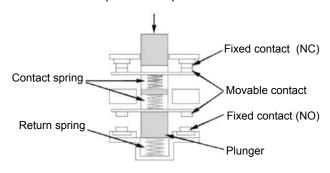
#### 2. When contacts are being pulled apart. 3. When contacts are completely pulled apart.





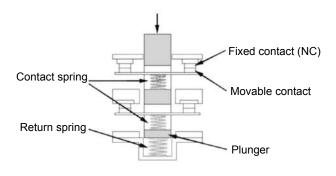


#### 1NC/1NO Contact (Slow action)



Only the NC contacts have a positive opening function. When metal deposition occurs, the contacts are separated from each other by pushing in the plunger.

#### 2NC Contact (Slow action)



Both NC contacts incorporate a positive opening function. When metal deposition occurs, the contacts are separated from each other by pushing in the plunger.

# **Operating Characteristics**

Unit: mm

Item

**Operating Characteristics** 

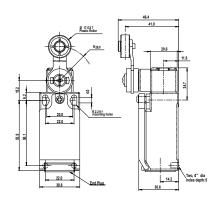
**Dimensions** 

ED-20

Roller Arm Type



	Ĭ	Operating		Operating	Positive	Total				
Туре	Contact Block	travel (PT)	PT2nd	Force (OF)	Travel (min)	Force (min)	Travel			
ED-x-1-20	Slow 1NC/1NO	30°	41°	6.5 N						
ED-x-2-20	Slow 2NC	30°	-	6.5 N						
ED-x-3-20	Snap 1NC/1NO	28°	-	5.3 N	45°	19.0 N	80°			
ED-x-4-20	Slow 2NC/1NO	30°	41°	6.5 N						
ED-x-5-20	Slow 3NC	30°	-	6.5 N						

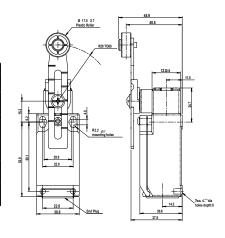


## ED-21

Adjustable Roller Arm Type (Standard arm)



	1	Operating		Operating	Positive	Opening	Total
Type	Contact Block	travel (PT)	PT2nd	Force (OF)	Travel (min)	Force (min)	Travel
ED-x-1-21	Slow 1NC/1NO	30°	41°	6.5 N			
ED-x-2-21	Slow 2NC	30°	-	6.5 N			
ED-x-3-21	Snap 1NC/1NO	28°	-	5.3 N	45°	19.0 N	80°
ED-x-4-21	Slow 2NC/1NO	30°	41°	6.5 N			
ED-x-5-21	Slow 3NC	30°	-	6.5 N			

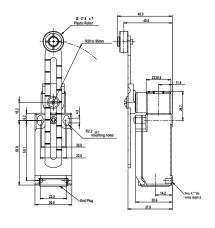


## **ED-22**

Adjustable Roller Arm Type (Long arm )



		Operating		Operating	Positive	Opening	Total	
Туре	Contact Block	travel (PT)	PT2nd	Force (OF)	Travel (min)	Force (min)	Travel	
ED-x-1-22	Slow 1NC/1NO	30°	41°	5.2 N				
ED-x-2-22	Slow 2NC	30°	-	5.2 N			80°	
ED-x-3-22	Snap 1NC/1NO	28°	-	4.5 N	45°	19.0 N		
ED-x-4-22	Slow 2NC/1NO	30°	41°	5.2 N				
ED-x-5-22	Slow 3NC	30°	-	5.2 N				



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A10

# **Operating Characteristics**

Unit: mm

#### Item

# **Operating Characteristics**

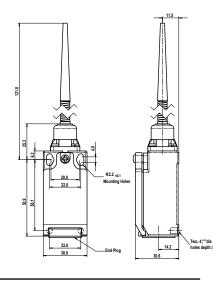
# **Dimensions**

**ED-24** 

Thermoplastic End Flexible Rod



Туре	Contact Block	Operating travel (PT)	PT2nd	Operating Force (OF)
ED-x-2-24	Slow 2NC	12°	-	6.5 N
ED-x-3-24	Snap 1NC/1NO	12°	-	5.3 N
ED-x-5-24	Slow 3NC	12°	-	6.5 N

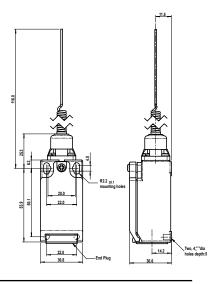


ED-241

Cat Whisker Type



Туре	Contact Block	Operating travel (PT)	PT2nd	Operating Force (OF)
ED-x-2-241	Slow 2NC	12°	-	6.5 N
ED-x-3-241	Snap 1NC/1NO	12°	-	5.3 N
ED-x-5-241	Slow 3NC	12°	-	6.5 N

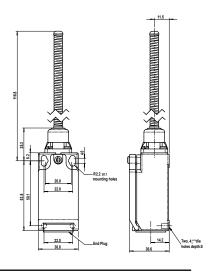


ED-242

Wobble Stick Type



Туре	Contact Block	Operating travel (PT)	PT2nd	Operating Force (OF)
ED-x-2-242	Slow 2NC	12°	-	5.2 N
ED-x-3-242	Snap 1NC/1NO	12°	-	4.5 N
ED-x-5-242	Slow 3NC	12°	-	5.2 N



# **Operating Characteristics**

Unit: mm

Item

**Operating Characteristics** 

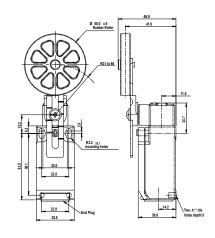
**Dimensions** 

**ED-27** 

Adjustable Roller Arm Type (Rubber roller)



	Ï	Operating		Operating	Positive	Opening	Total			
Type	Contact Block	travel (PT)	PT2nd	Force (OF)	Travel (min)	Force (min)	Travel			
ED-x-1-27	Slow 1NC/1NO	30°	41°	5.2 N						
ED-x-2-27	Slow 2NC	30°	-	5.2 N						
ED-x-3-27	Snap 1NC/1NO	28°	-	4.5 N	45°	19.0 N	80°			
ED-x-4-27	Slow 2NC/1NO	30°	41°	5.2 N	]					
ED-x-5-27	Slow 3NC	30°	-	5.2 N						

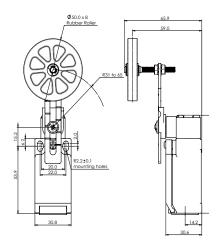


## ED-271

Two-Way Adjustable Roller Arm Type (Rubber roller)



	1	Operating		Operating	Positive	Opening	Total
Type	Contact Block	travel (PT)	PT2nd	Force (OF)	Travel (min)	Force (min)	Travel
ED-x-1-271	Slow 1NC/1NO	30°	41°	5.2 N			
ED-x-2-271	Slow 2NC	30°	-	5.2 N			
ED-x-3-271	Snap 1NC/1NO	28°	-	4.5 N	45°	19.0 N	80°
ED-x-4-271	Slow 2NC/1NO	30°	41°	5.2 N			
ED-x-5-271	Slow 3NC	30°	-	5.2 N			

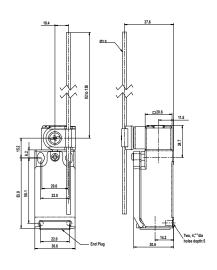


## ED-25

Rod Lever Type



		Operating		Operating	Positive Opening		Total
Туре	Contact Block	travel (PT)	PT2nd	Force (OF)	Travel (min)	Force (min)	Travel
ED-x-1-25	Slow 1NC/1NO	30°	41°	1.8 N			
ED-x-2-25	Slow 2NC	30°	-	1.8 N		19.0 N	80°
ED-x-3-25	Snap 1NC/1NO	28°	-	1.9 N	45°		
ED-x-4-25	Slow 2NC/1NO	30°	41°	1.8 N			
ED-x-5-25	Slow 3NC	30°	-	1.8 N			



# **Operating Characteristics**

Unit: mm

Item

**Operating Characteristics** 

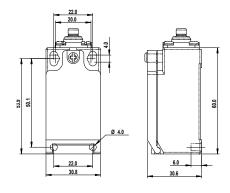
**Dimensions** 

ED-31

Push Plunger Type



		Operating		Operating	Positive	Opening	Total	
Туре	Contact Block	travel (PT)	PT2nd	Force (OF)	Travel (min)	Force (min)	Travel	
ED-x-1-31	Slow 1NC/1NO	2.2 mm	3.0	7.26 N				
ED-x-2-31	Slow 2NC	2.2 mm	-	7.42 N		19.0 N	6.0 mm	
ED-x-3-31	Snap 1NC/1NO	1.9 mm	-	6.71 N	3.2 mm			
ED-x-4-31	Slow 2NC/1NO	2.2 mm	3.0	7.26 N				
ED-x-5-31	Slow 3NC	2.2 mm	-	7.42 N				

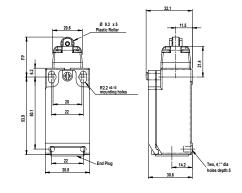


ED-32

Roller Plunger Type



Туре	Contact Block	Operating travel (PT)	PT2nd	Operating Force (OF)	Positive Opening		Total
					Travel (min)	Force (min)	Travel
ED-x-1-32	Slow 1NC/1NO	2.2 mm	3.0	7.26 N	3.2 mm	19.0 N	6.0 mm
ED-x-2-32	Slow 2NC	2.2 mm	-	7.42 N			
ED-x-3-32	Snap 1NC/1NO	1.9 mm	-	6.71 N			
ED-x-4-32	Slow 2NC/1NO	2.2 mm	3.0	7.26 N			
ED-x-5-32	Slow 3NC	2.2 mm	-	7.42 N			

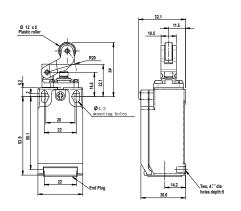


ED-62

Roller Lever Type



Туре	Contact Block	Operating travel (PT)	PT2nd	Operating Force (OF)	Positive Opening		Total
					Travel (min)	Force (min)	Travel
ED-x-1-62	Slow 1NC/1NO	3.0 mm	4.5 mm	5.21 N	5.7mm	19.0 N	5.2 mm
ED-x-2-62	Slow 2NC	3.0 mm	-	5.26 N			
ED-x-3-62	Snap 1NC/1NO	2.9 mm	-	4.74 N			
ED-x-4-62	Slow 2NC/1NO	3.0 mm	4.5 mm	5.21 N			
ED-x-5-62	Slow 3NC	3.0 mm	-	5.26 N			



# **Operating Characteristics**

Dimensions

Item

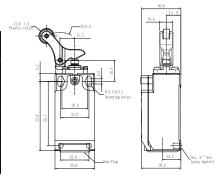
**Operating Characteristics** 

## ED-63

One-Way Roller Arm Lever Type



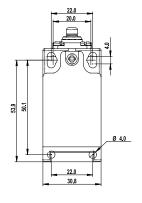
Туре	Contact Block	Operating travel (PT)	PT2nd	Operating Force (OF)	Positive Opening		Tatal
					Travel (min)	Force (min)	Total Travel
ED-x-1-63	Slow 1NC/1NO	4.0 mm	6.0 mm	6.37 N	4.6 mm	19.0 N	9.8 mm
ED-x-2-63	Slow 2NC	4.0 mm	-	6.98 N			
ED-x-3-63	Snap 1NC/1NO	3.6 mm	-	5.76 N			
ED-x-4-63	Slow 2NC/1NO	4.0 mm	6.0 mm	6.37 N			
ED-x-5-63	Slow 3NC	4.0 mm	-	6.98 N			

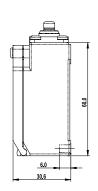


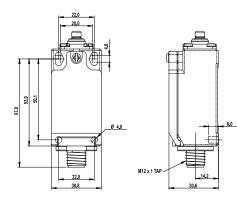
# **Dimensions**

Unit: mm

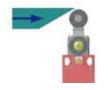
Unit: mm

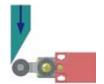






# **Operating examples**



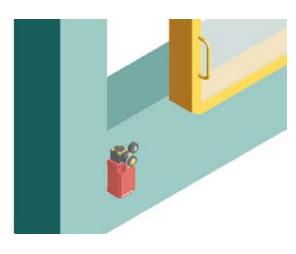


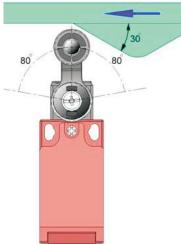






# **Typical Applications**





The actuating cam should be profiled at 30° for optimum operation. (Plunger-type switches operate from a flat profile.)

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Design, specifications are subject to change without notice.